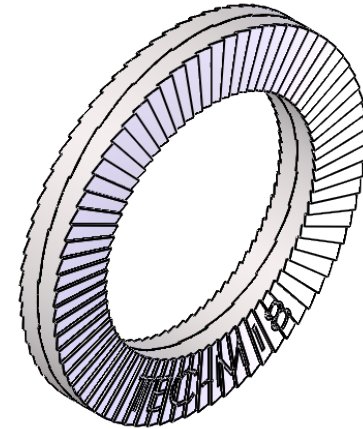
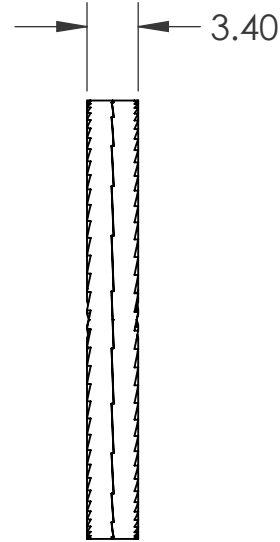
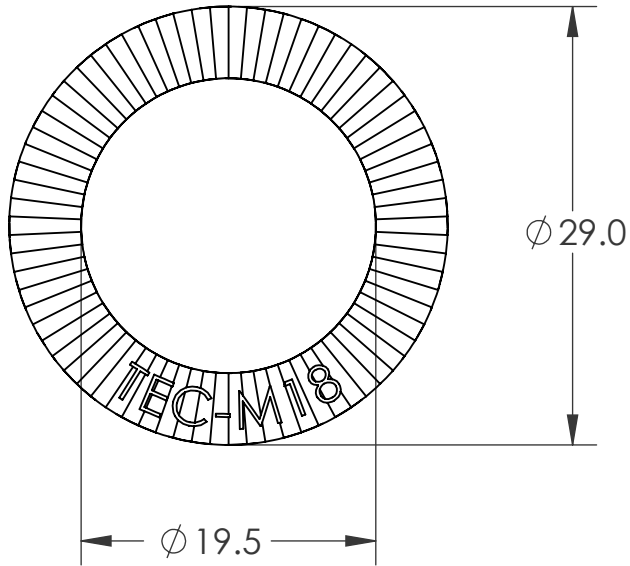



REVISIONS			
REV.	DESCRIPTION	DATE	ECN
A	INITIAL RELEASE	2/27/17	2555
B	HEAT TREAT WAS 480 - 540 HV	3/29/17	2615
C	MATERIAL UPDATE	7/12/2018	3056



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DRAWING NO.:
TEC-M18

UNLESS OTHERWISE SPECIFIED:		NAME	DATE		
DIMENSIONS ARE IN MILLIMETERS TOLERANCES: ANGULAR: MACH ±1 BEND ±1 I.D. TOLERANCE: ±0.2 O.D. TOLERANCE: ±0.2 THICKNESS TOLERANCE: ±0.25		DRAWN	MTB		2/27/17
INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5M-1994		CHECKED		DESCRIPTION: TEC WASHER GLUED PAIR 18MM	
MATERIAL		ENG APPR.	JVK		2/27/17
SCM435 OR 4130 STEEL, HT: THROUGH HARDEN 465 HV MIN		MFG APPR.			
FINISH		Q.A.			
DELTA PROTEKT BASE COAT (KL100) & TOP COAT (VH302GZ)		COMMENTS:		SIZE PART NO.: A TEC-M18	
DO NOT SCALE DRAWING		E-mail: info@disc-lock.com www.disc-lock.com Phone: 866-474-3739 Fax: 716-875-0358		REV C	
		SCALE: 2:1 WEIGHT:		SHEET 1 OF 1	